



WrinklesOff
Rejuvenating Serum
(CPF 4603)

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Phase	Trade name / supplier	INCI name	Wt. %
A	Water	Water	61.89
	VERSENE™ Na₂ Crystals Chelating Agent / Dow	Disodium EDTA	0.10
	Activonol-3 / ActivON	Propanediol	5.00
	EcoSmooth™ Rice Husk Cosmetic Powder / Dow	Silica	8.00
B	Olivem 1000 / Hallstar	Cetearyl Oliviate (and) Sorbitan Oliviate	3.00
C	Biochemica Camellia Tea Oil / Hallstar	Camellia Oleifera Seed Oil	7.00
	Biochemica Shea Butter Ref / Hallstar	Butyrospermum (Shea) Butter	3.00
	Cetiol Ultimate / BASF	Undecane (and) Tridecane	5.00
	Sensolene Light / Hallstar	Ethyl Oliviate (and) Olea Europae (Olive) Leaf Extract	5.00
D	Olivem 2020 G / Hallstar	Ethylhexyl Oliviate (and) Sodium Acrylates Copolymer (and) Polyglyceryl-4 Oliviate (and) Water	1.00
E	AstaPure Skin / Solabia	Haematococcus Pluvialis Extract (and) Olea Europaea (Olive) Fruit Oil (and) Tocopherol (and) Glycine Max (Soybean) Oil	0.01
	French Lavender / Ennagram	Lavandula Angustifolia (lavender) Oil	0.1
	Activonol-PAF E 91 / ActivON	Phenoxyethanol (and) Ethylhexyglycerin	0.90

Procedure:

1. Add phase A ingredients in order listed and mix until homogeneous, then heat to 75°C.
2. Add phase B to phase A.
3. Heat phase C to 75°C.
4. Add phase D to phase C and mix until homogeneous.
5. Slowly add phase CD to phase AB under high shear device at 3500 rpm for 5 minutes.
6. Cool down to 40°C.
7. Add phase E ingredients one by one in order listed and mix until homogeneous.



Disclaimer: Contained in this package is a sample prepared as per the formulation described on this card. Any variation in the formulation may cause performance to change.

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