



Powder 4 Face
Loose Powder
(CPF 4644)

Powder 4 Face (CPF 4644)

Loose Powder

Phase	Trade name / supplier	INCI name	Wt. %
A	Amaze Nordic Barley / Nouryon	Hordeum Vulgare Seed Flour	10.13
	Farmal CS 21A / Ingredion	Zea Mays Starch	10.00
	EcoSmooth™ Rice Husk Cosmetic Powder / Dow	Silica	25.00
	Sericite 022 / Sensient Cosmetic Technologies	Mica	31.30
	Unipure Black LC989 HLC / Sensient Cosmetic Technologies	CI 77499 (and) Hydrogenated Lecithin	0.25
	Unipure Red LC381 HLC / Sensient Cosmetic Technologies	CI 77491 (and) Hydrogenated Lecithin	0.70
	Unipure Yellow LC182 HLC / Sensient Cosmetic Technologies	CI 77492 (and) Hydrogenated Lecithin	1.42
	Unipure White LC981 HLC / Sensient Cosmetic Technologies	CI 77891 (and) Hydrogenated Lecithin	6.00
B	Magnesium Stearate / Roquette	Magnesium Stearate	5.00
	Jojoba Oil / Symrise	Simmondsia Chinensis (Jojoba) Seed Oil	1.00
	DOWSIL™ FA PEPS Silicone Acrylate / Dow	Undecane (and) Tridecane (and) Acrylates / Polytrimethylsilyloxymethacrylate Copolymer	3.00
	Cetiol Ultimate / BASF	Undecane (and) Tridecane	5.00
	Nipaguard SCE / Clariant	Sorbitan Caprylate (and) Propanediol (and) Benzoic Acid	1.20

Procedure:

1. Mix phase A ingredients together in a coffee grinder until a uniform color is obtained.
2. In a separate beaker, mix phase B ingredients together.
3. Add ½ of phase B ingredients (drop by drop) in the coffee grinder and start mixing until homogeneous.
4. Add the remaining ½ of phase B and continue mixing until homogeneous.



Disclaimer: Contained in this package is a sample prepared as per the formulation described on this card. Any variation in the formulation may cause performance to change.

www.dow.com/personalcare

Images: dow_79989547914, dow_76548723810

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

™ Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow

© 2023 The Dow Chemical Company. All rights reserved.

2000024824-6058

Form No. 27-3566-01-1123 S2D